



Steel Construction Certification Scheme Limited

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Welding Certificate

2273 – CPR – 0188 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0188.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer	BD Structures Ltd
Facilities of the Manufacturer:	Westhoughton Industrial Estate, James Street, Westhoughton, Bolton, Lancs, BL5 3QR
Standard	BS EN 1090-2: 2018
Execution Class	up to EXC 2 according to BS EN 1090-2:2018
Welding Process(es)	135 – MAG welding with solid wire electrode
Base Material(s)	Up to and including S355J2 according to BS EN 10025-2 Up to and including S355J2H according to BS EN 10025-6
Responsible Welding Coordinator	Chris Heys - BCSA RWC route (up to and including EXC 2)
Alternate	n/a
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 are implemented.
Date of first issue	June 2014
Date of this issue	13 June 2019
Date of expiry	12 June 2022
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the following link www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng

Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI